AN 107:11597 HCA

TI Copper-based alloys for semiconductor lead frames

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CODEN: JKXXAF

DT Patent

LA Japanese

FAN.CNT 1

PΙ

PATENT NO. KIND DATE APPLICATION NO. DATE

JP 61266540 A2 19861126 JP 1985-108938 19850521

AB The alloys contain Fe 0.5-3, Ni 0.4-2, P

0.01-0.5, and Sn 0.15-1.5%. The alloys contain uniformly dispersed Ni-P, Fe-P, and

Ni-Sn compds., show good elec. cond. and high strength, and can be manufd. at a low cost. A Cu alloy ingot contg. Fe 0.70, Ni 0.62, P 0.06, and Sn

0.21%, prepd. by melting and casting in air was hot rolled, surface ground, and repeatedly cold rolled and process annealed with finishing draft 37% to give a sheet 0.25 mm thick. The sheet showed Vickers hardness 154 and elec. cond. 48% IACS, vs. 172, and 50% IACS for a similarly prepd. sheet of conventional C19500.